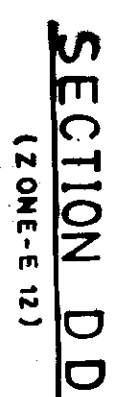


SECTION - A A
TYPE PLACES



SECTION-C C
(ZONE-C II)




SECTION DD
(ZONE-E '12)


NOTES

1. CENTER INTERMEDIATE LINER SUPPORT PLATE (ITEM 2) WITH JOURNAL OPENING AND WELD AS SHOWN (TYPE PLACES).
2. CENTER DEFLECTOR LINER SUPPORT PLATE (ITEM 3) BETWEEN INTERMEDIATE LINER SUPPORT PLATES (ITEM 2) MAINTAIN 3-15 SUPPORT STRIP ELEV. OF ITEM 3 WITH 3.15 SUPPORT STRIP ELEV OF ITEM 2 AND WELD AS SHOWN (TYPE PLACES).
3. INSTALL INTERMEDIATE LINER (ITEM 4).
4. WORKING FROM LEFT TO RIGHT MAINTAIN APPROX. 3mm GAP BETWEEN LINERS (TYPE PLACES). SEE NOTE 9.
5. INSTALL DEFLECTOR SIDE LINER ITEM 6 MAINTAIN APPROX. 3mm GAP FROM SEPARATOR BODY (ITEM 1) AND INTERMEDIATE LINER (ITEM 4). LOWER FACE OF SIDE LINER SHOULD BE FLUSH WITH INNER RADIUS OF ITEM 4 (TYPE PLACES) SEE NOTE 9.
6. INSTALL BOTTOM ROW OF DEFLECTOR LINERS (ITEM 7) INSTALL FIRST LINER (ITEM 7) ADJACENT TO INTERMEDIATE LINER (ITEM 4) AND WORK FROM RIGHT TO LEFT MAINTAIN APPROX. 3mm GAP BETWEEN LINERS. TRIM LEFT LINER (ITEM 7) IF NECESSARY (TYPE PLACES) SEE NOTE 9.
7. INSTALL TOP ROW OF DEFLECTOR LINER (ITEM 7). 1/2 AND 3/4 WORKING FROM RIGHT TO LEFT MAINTAIN APPROX. 3mm GAP BETWEEN LINERS. TRIM LEFT LINER (ITEM 7) IF NECESSARY (TYPE PLACES) SEE NOTE 9.
8. INSTALL DEFLECTOR SIDE LINER (ITEM 14) FRONT EDGES OF DEFLECTOR SIDE LINER ARE APPROX. 3mm FROM THE BACKSIDE OF DEFLECTOR LINERS (ITEM 10 AND 13) AND THE DEFLECTOR LINER (ITEM 14) EDGES WITH 3 PLACES) OVERLAP THE DEFLECTOR SIDE LINER (ITEM 14) BY APPROX. 6mm (TYPE 3 PLACES) SEE DWD 3-61-710-00838 FOR APPLICATION OF WELD PLUGS (ITEM 15) STRICT COMPLIANCE IS REQD.
9. -
10. AFTER WELD APPLICATION APPLY SILICONE CEMENT (ITEM 16) TO CERAMIC PLUG (ITEM 15) AND INSTALL AS SHOWN IN SEC. A-4.
11. FILL ALL GAPS BETWEEN LINERS WITH RTV SEALER (ORIEU).
12. TORQUE ALL FASTENERS AND APPLY LOCITITE AT FINAL ASSEMBLY.

AS PER DWD 2-61-162-00871 01

[illegible]

 BHEL HYDRAULIC		BIHARTI HEAVY ELECTRICALS LTD. HYDERABAD		ORDER NO. 11003-400 DATE 11/03/2006	
DRAWING NO. 01-370-00229 SHEET NO. 03		TITLE SEPARATOR BODY AND LINER ASSEMBLY		SCALE N T S	
NO. OF SHEETS 03 NO. OF SHEETS 03		NO. OF SHEETS 03 NO. OF SHEETS 03		NO. OF SHEETS 03 NO. OF SHEETS 03	

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